



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW7105G00131-3G

Job Sheet 171132



Part No: RBW7105G00131-3G

Job Qty: 1 ea

Part Name: Engine Transport Stand



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG.RBW7105G00131-3G Rev.6 IPP Rev A 17.11.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		2/2/18	0.00	0.00	Purchasing		41 18/06/25
110	Packaging	1 pcs		2/2/18	0.00	0.00	Packaging2		APR 8/06/25
120	QC	1 pcs		2/2/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs		2/2/18	0.00	0.00	SMALL FAB-7		9-89
130	Packaging	1 pcs		2/2/18	0.00	0.00	Packaging3		MLL
140	QC21-FG	1 Ea		2/2/18	0.00	0.00	QC21		21 JUN 29 2018

Part Op 100 - Issue P/O: 03895 MANUFACTURE RBW7105G00131-3G AS PER DWG Supplier: METEC Certificate of

Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 using 29/32 drill. 3-Deburr holes. 4-Install Dart placard using drive screws as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7105G00131-3GP	Engine Transport Stand	1 pcs (1 ea)	100-Purchasing	5083735

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW7105G00131-3GP	1	2	0

Part Specifications

Specifications could not be found.

Plex 1/29/18 11:49 AM Dart.lajeunesse.marie

RB41011
Aluminum placard

1

5021040

90081A077
Drive screw

4

5048890
~~5066776~~



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Container No: S083756



Part: RBW7105G00131-3G

Job No: 171132

Serial No/Batch: S083756

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 06/25/18

3AG
8C
85-4

3AC
75
3AC
85-4

714 - Babcock Australia - Feb. 8
order 2 ship 1

Lowweek

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ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PCT
											ENGINE STAND ASSEMBLY			2
											BOTTOM WELDMENT			3
											SIDE TUBE	STEEL SQ. TUBE		4
											END TUBE	STEEL SQ. TUBE		5
											CENTER TUBE	STEEL SQ. TUBE		6
											GUSSET PLATE	A36/1018/1020 HR		7
											GUSSET PLATE	A36/1018/1020 HR		8
											CENTER PLATE	A36/1018/1020 HR		9
											WHEEL PLATE	A36/1018/1020 HR		10
											PLATE	A36/1018/1020 HR		11
											FRONT VERT. WELDMENT			12
											FRONT VERT. SUPPORT	STEEL SQ. TUBE		13
											GUSSET TUBE	STEEL SQ. TUBE		14
											GUSSET PLATE	A36/1018/1020 HR		15
											GUSSET PLATE	A36/1018/1020 HR		16
											TOP MOUNT	A36/1018/1020 HR		17
											BOIL HOLDER	A36/1018/1020 HR		18
											REAR VERT. WELDMENT			19
											REAR VERT. SUPPORT	STEEL SQ. TUBE		20
											BRACE TUBE	STEEL SQ. TUBE		21
											BOIL HOLDER	A36/1018/1020 HR		22
											FRONT ENGINE MOUNT ASSEMBLY			23
											FRONT WELDMENT			24
											BASE	A36/1018/1020 HR		25
											FRONT VERT. MOUNT	A36/1018/1020 HR		26
											FRONT MOTOR MOUNT	1018/1020 CR		27
											RAIL LOCK PIN	S.S.	Ø3/8 X 1-1/4 (MCMMASTER-CARR #90302A364)	23, 28
											LANYARD	COATED STEEL	Ø1/16 X 1/4 (CARR LANE #CL2C)	23, 28
											FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMMASTER-CARR #3996131)	23, 28
											REAR ENGINE MOUNT ASSEMBLY			28
											REAR WELDMENT			29
											BASE	A36/1018/1020 HR		30
											REAR VERT. MOUNT	A36/1018/1020 HR		31
											REAR MOTOR MOUNT	1018/1020 CR		32
											SWIVEL CASTER W/ BRAKES	HARD RUBBER	Ø5 WHEEL (BASSICK B/CASSO15677-HDRS1) (RR)-TBB)	3
											RIGID CASTER WHEEL	HARD RUBBER	Ø5 (BASSICK B/CASSO15677-HDRS1) (RR)-TBB)	3
											HEX HEAD CAP SCREW	STEEL	5/16-24 X 7/8 GRADE 5 (MCMMASTER-CARR #92620A610)	2
											FLAT WASHER	STEEL	Ø5/16 (MCMMASTER-CARR #90126A030)	2
											HEX HEAD CAP SCREW	STEEL	1/4-20 X 2 1/2 AN4-5A	2
											FLAT WASHER	STEEL	Ø1/4 AN960-616	2
											HEX HEAD CAP SCREW	STEEL	3/8-24 X 45/64 AN6-6A	2
											FLAT WASHER	STEEL	Ø3/8 AN960-616	2
											HEX HEAD CAP SCREW	STEEL	3/8-16 X 5/8 GRADE 5 (MCMMASTER-CARR #92620A621)	2
											SPRIT LOCK WASHER	STEEL	Ø3/8 (MCMMASTER-CARR #91102A760)	2
											HEX HEAD CAP SCREW	STEEL	5/16-18 X 3 1/2 GRADE 5 (MCMMASTER-CARR #91247A593)	2
											NYLON LOCK NUT	STEEL	5/16-18 GRADE 5 (MCMMASTER-CARR #95615A160)	2
											NYLON LOCK NUTS	STEEL	1/4-20 GRADE 5 (MCMMASTER-CARR #95615A120)	2
											HEX HEAD CAP SCREW	STEEL	1/4-20 X 2 GRADE 5 (MCMMASTER-CARR #91247A550)	2
											DOUBLE WALL BOX	44 X 28 X 7 (WALTER E NELSON #578 989-001)	N/S	
											DRIVE SCREW	STEEL	Ø2 X 1/4 (MCMMASTER-CARR #90081A077)	2
											PLACARD	ALUMINUM	Ø84101	2

REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
		-11 REAR TUBE ELIMINATED AND ADDED 1 TO QTY. OF 67 NEW END TUBES. REDUCED VERT. TUBE LENGTH BY 1". DELETED -36 BY CHAIN-1018-13 AND ADDED -14 (HORIZONTAL GUSSET PLATE TO VERTICAL). CHANGED -25 AND ADDED -26 (HORIZONTAL GUSSET PLATE TO VERTICAL). ADDED Ø60 RECESSED AREA TO -27 TOP MOUNT AND LENGTHENED VERT. TUBES -21 & -31 BY Ø60.	4/5/2010	WP	DW
2		-11 CHD -21 QTY. FROM 4 TO 3. CHD -93 (LENGTH FROM 2 TO 1.374 IN BOW SHORTENED -28 FROM 3.22 TO 2.30 (ø4.0 mm). SHORTENED -36 FROM 4.43 TO 3.63 (Ø2.8 mm) PER W.P.	8/4/2010	RJC	PW
3		ADDED -25 & -26 TOLERANCE +.000/-0.010 TO .250 DIM PER Q.S.	5/10/2011	RJC	PW
3A		-19 CHD DIM WAS 2.30 IN. (Ø3.53mm) Ø 2.5 IN. (Ø3.81mm). -27 CHD DIM WAS 2.50 IN. (Ø3.5mm) Ø 2.5 IN. (Ø3.5mm)	8/13/2013	RJC	GE
	15-0044	UPDATED TO NEW DRAFTING STANDARDS. -Ø1 CHD DIMS WAS 4.425 (S 14.425) WAS 23.504 (S 23.504) WAS 17.716 (S 17.770) WAS 8.855 (S 8.855) -Ø8 ADDED WELD FUTURE NOTE. -Ø8 CHD DIMS WAS 4.316 (S 4.325) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø7 CHD DIMS WAS 25.418 (S 25.50) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø6 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø5 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø4 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø3 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø2 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø1 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø0 CHD DIMS WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) WAS 1.50 (S 1.500) -Ø-1 CHD DIMS WAS 1.50 (S 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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO038895**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038895

PO Date: 1/29/18

Due Date: 5/1/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G	Firmed	5/1/18	1 pcs	0 pcs	1 pcs	\$8,811.00/pcs	\$8,811.00
Line Item Note job# 171133 - to keep at Metec- Delivery TBA											
2	RBW7105G00131-3GP			Engine Transport Stand As Per Dwg RBW7105G00131-3G Rev. 6	Firmed	5/31/18	1 pcs	0 pcs	1 pcs	\$4,717.00/pcs	\$4,717.00
Line Item Note job# 171132 deliver to Dart											
5	RBW7105G00231-3GP			Engine Lifting Tool As Per Dwg RBW7105G00231-3G Rev. 10	Firmed	5/1/18	1 pcs	0 pcs	1 pcs	\$2,879.00/pcs	\$2,879.00
Line Item Note job# 171110 To Keep at Metec - Delivery TBA											
7	RB T101522P			Main & Tail Rotor Balance And Spacing Set As Per Dwg RB T101522	Firmed	5/1/18	1 Ea	0 Ea	1 Ea	\$4,717.00/Ea	\$4,717.00
Line Item Note job# 171112											
8	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G	Firmed	5/2/18	1 pcs	0 pcs	1 pcs	\$8,811.00/pcs	\$8,811.00
Line Item Note job # 171135											
Grand Total:										\$29,935.00	

Order Notes

Plex 5/2/18 11:15 AM dart.Lussier.Patrick



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22520
Date: Jun 22, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO038895	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Jun 22, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Swashplate Support Stand, drawing # RBW6205G11532-3 Rev.4		Ass'y	1		
Swashplate Support Stand, drawing # RBW6205G11532-3 Rev.4		Ass'y	1		1
Engine Transport Stand, drawing # RBW7105G00131-3G Rev.6		Ass'y	1	1	
Engine Transport Stand, drawing # RBW7105G00131-3G Rev.6		Ass'y	1		
Engine Lifting Tool, drawing # RBW7105G00231-3G Rev.10		Ass'y	1		
Engine Lifting Tool, drawing # RBW7105G00231-3G Rev.10		Ass'y	1		1
Main & Tail Rotor Balance And Spacing Set, drawing # RB T101522P Rev.-		Ass'y	1		
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by _____

Thank you for your order!

DAS
38
9-89



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	RBW7105G00131-3	Engine Transport Stand	38895

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, June 22, 2018

DAS
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9-89